

Thursday, March 15, 2012 10:57:51 AM

**\*81559\***

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**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**\*2\***

**Cust Item ID:**

\*?\*

**Customer:**

**Reference:**

**Approvals:**

### Process Plan:

Date: /

Date: 12-03-15 Tooling:

**Date:**

Run Start \*NR1\*

QC:


**Date:**


**SPC (Y/N):**

**Date:**

Stop \*NR2\*

100		0.00	
<b>*100*</b>	DOCUMENT CONTROL		
DC	<b>Memo</b>	0.00	
Document Control	Photocopy bluefile and create labels per PPP D206-739-011CHG002		<u>8/12/03-15</u>

110	Pick Kit	0.00	
<b>*110*</b>			
Packaging	<b>Memo</b>	0.00	
Packaging			

120	QC4- 100% Inspect kits for completeness	0.00	
*120*			
QC	<b>Memo</b>	0.00	
Quality Control	Ensure that keys can be locked and unlocked for each D3370-041 and D3393-041 assembly.		

**Work Order ID 81559****\*81559\***

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Item ID: D206-739-011

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Dual Disabling

Start Date: 3/15/2012 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 3/15/2012 Req'd Qty: 2.00

**\*2\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

**\*130\***

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D206-739-

011 Location: Shop PPP Rev: \_\_\_\_\_

Record Key

Numbers For The Following: D3370-041

D3393-

041 CY20ACY20A

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

12/3/15 (2)MCU 12/03/1512-3+15

# Picklist Print

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Thursday, March 15, 2012 10:57:55 AM

Work Order ID: 81559

\*81559\*

Parent Item: D206-739-011

\*D206-739-011\*

Parent Item Name: Dual Disabling

Start Date: 3/15/2012

Required Date: 3/15/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:E Re-Format 05-11-14 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3370-041		Manufactured	No			120	Each	6.0000	1	2			

\*D3370-041\*

Pedal Lock Assembly

6470A

Location

Loc Qty

Loc Code

ST492

6

44257

2

45749

2

47276

2

D3393-041

Manufactured No

120

Each

8.0000

1

\*D3393-041\*

Battery Lock Assembly

6470A

Location

Loc Qty

Loc Code

st493

8

75219

1

79036

7

45749 1x  
47276 1x  
2

79036